

## Lined (Poly) Hotmelt Backing

Lined Hotmelt Backing has a non-woven “Lutrador” backing on one side (approximately 1.0mm thick). The non-woven material is the final backing applied to a carpet sample. The melting point is approximately 95 degrees C.

### **Available products:**

- 101046 - Hotmelt Backing Lined Roll 480mm Wide x 40m
- 101049 - >Hotmelt Backing Lined Box (50 Sheets) 480 x 480 mm
- 101050 - Hotmelt Backing Lined Roll 535mm Wide x 50m



## Clear Hotmelt Backing

Clear Hotmelt Backing is used in conjunction with the Lined product to fix a secondary backing to the sample (drop weave, etc).

### **Available products:**

111045 - >Clear Hotmelt backing, 480mm wide x 40m roll (0.5mm thickness)

### **How to use:**

1. The Clear hotmelt is removed from the paper carrier.
2. The Lined hotmelt, clear hotmelt and the secondary backing are placed on the back of the Kibby sample.



### **Suggested temperatures and times:**

- Press Temperature 250 degrees C
- 70 seconds in press, remove then immediately roll\*
- 40 seconds in press, remove the immediately roll\*
- Allow to cool, then trim

### **IMPORTANT:**

1. Allow to sample to cool for 30 minutes before carrying out an adhesion test
2. Heating times may vary depending on the sample.

\*View video for reference to rolling at <http://www.modra.com.au/index.php/products/allvideos/> and scroll down to “Finishing the Kibby Sample”